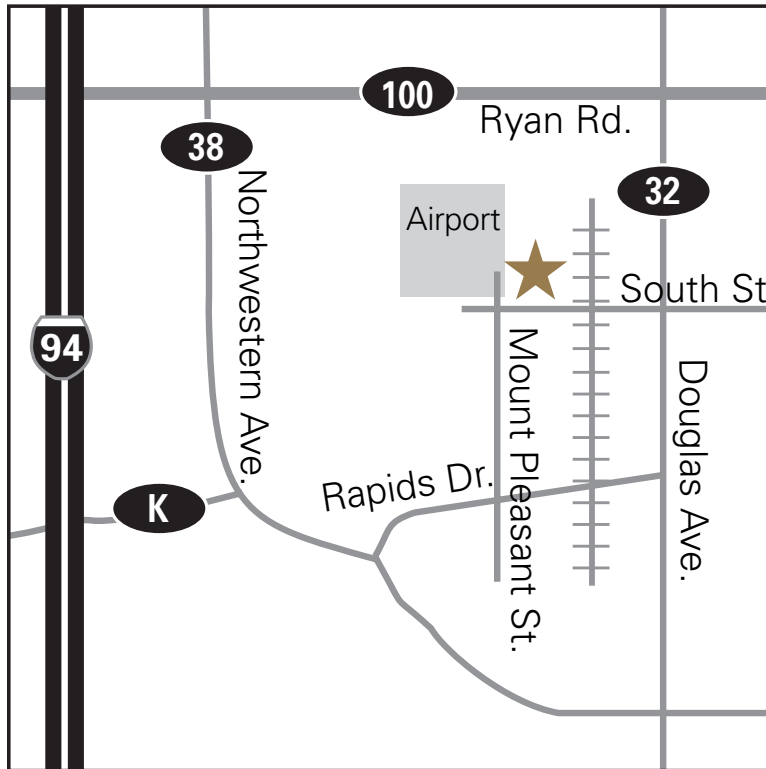




Racine, WI
Packaging Group Plant

1800 South Street
Racine, WI 53404



General Directions:

From North:

Take I-94 South to Ryan Road (Hwy. 100) exit. Turn left onto Ryan Road. Follow Ryan Road until it intersects with Hwy. 32 (Douglas Ave.). Turn right on Hwy. 32. Follow Hwy. 32 into Racine. Turn right onto South St. Cross over the railroad tracks. Great Northern is on the right.

From South:

From I-94 North take Hwy. K exit. Turn right on Hwy. K. Stay on Hwy. K until it intersects with Hwy. 38. Turn right onto Hwy. 38. Take Hwy. 38 (Northwestern Ave.) into Racine. Turn left onto Rapids Drive. Turn left onto Mount Pleasant St. Turn right onto South St. Great Northern Corporation is on the left.